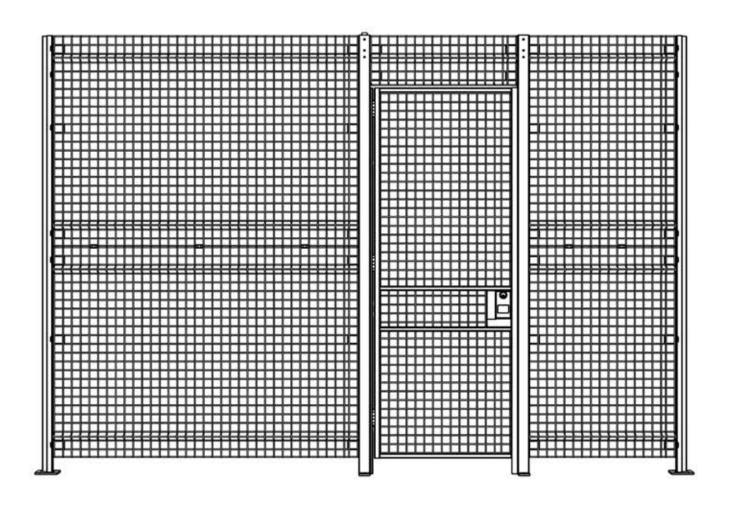
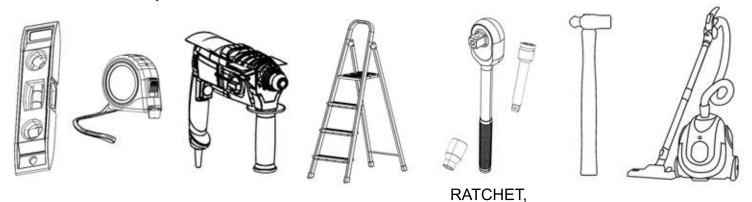


## Welded Wire Installation Instructions

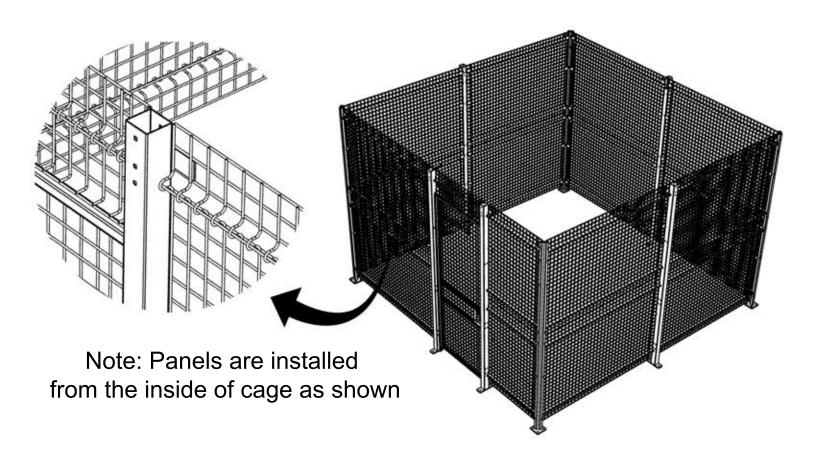


#### **TOOLS REQUIRED:**

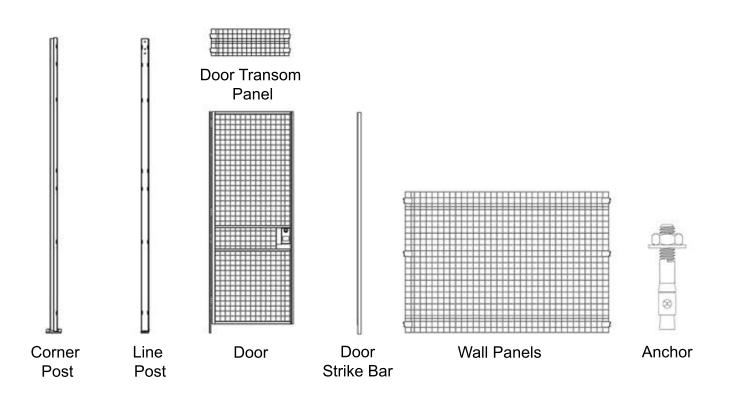


EXTENSION AND 7/16", 1/2", 3/4" SOCKET

## **Sample Layout**

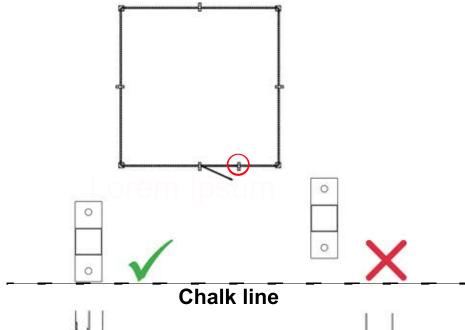


### **Material List**

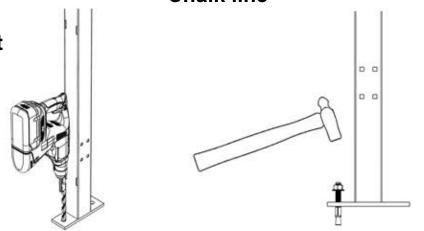


## **Post Installation**

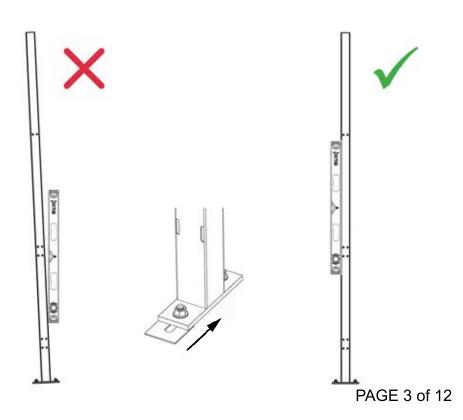
STEP 1
Align posts



STEP 2
Drill and anchor first post



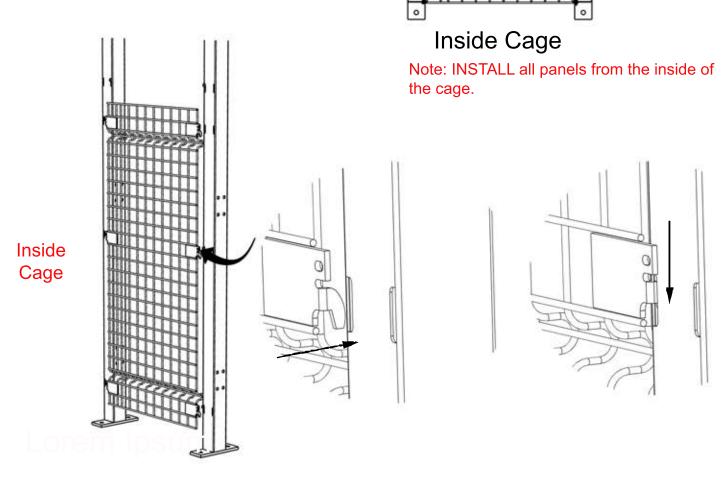
STEP 3
Check for plumb
and shim as needed



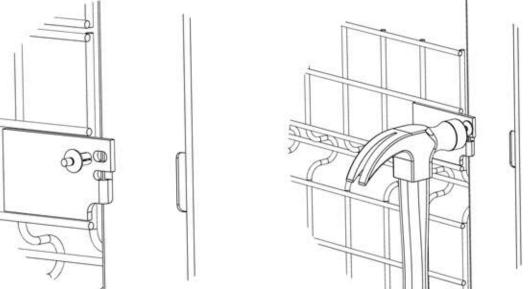
## **Panel Installation**

Outside cage

# STEP 1 Insert hook and slide down



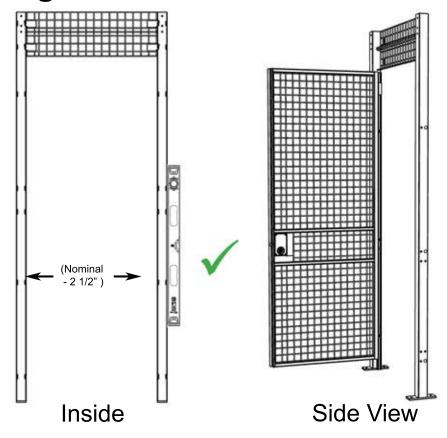
# STEP 2 Insert and hammer drive pin



## **Single Swing Door Installation**

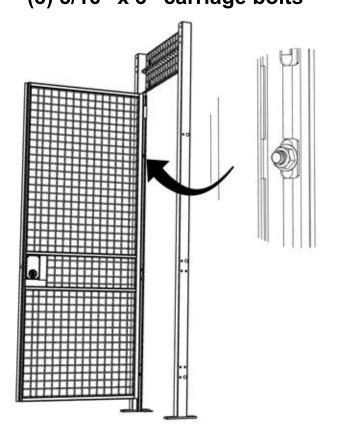
#### STEP 1

Verify posts are plumb and distance between posts equals the door size minus 2 1/2"



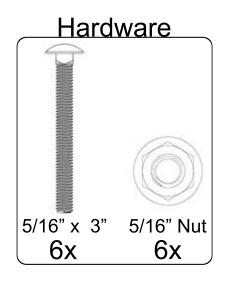
#### STEP 2

Attach door using (3) 5/16" x 3" carriage bolts



#### STEP 3

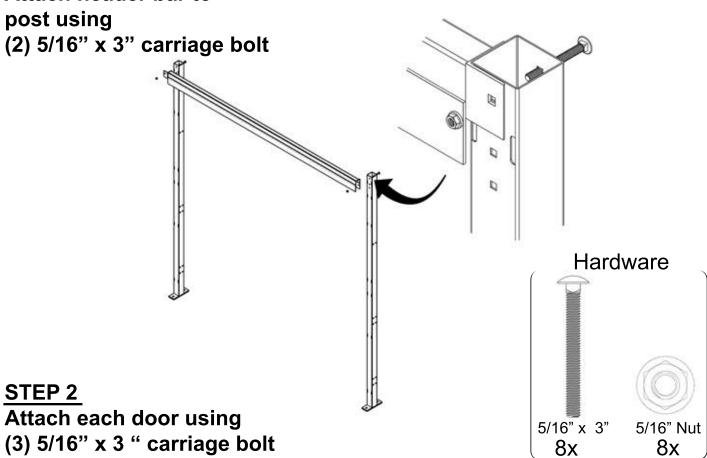
Repeat step 2 with strike bar using (3) 5/16" x 3" carriage bolts

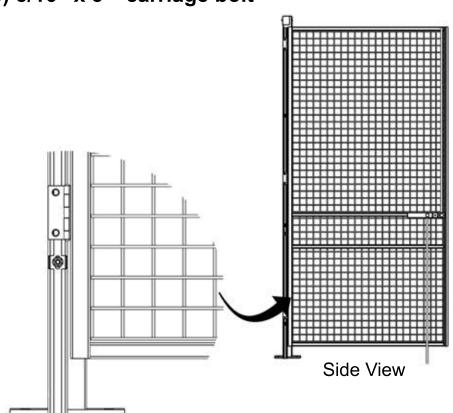


## **Double Swing Door Installation**

#### STEP 1

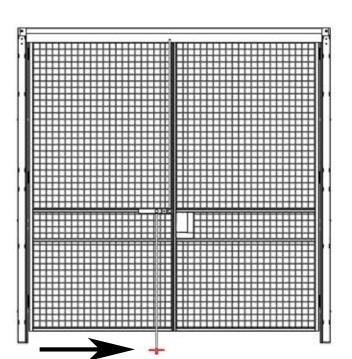
Attach header bar to



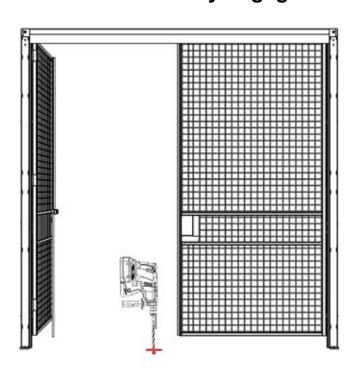


## **Double Swing Door Installation**

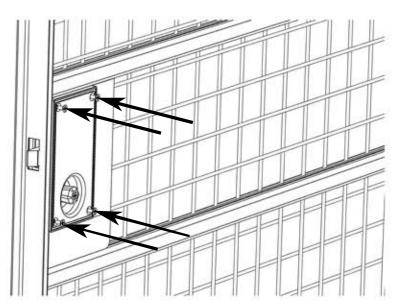
STEP 3
Mark cane bolt location

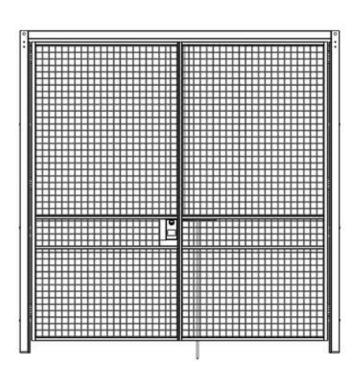


STEP 4
Drill hole deep enough to allow cane bolt to be fully engaged



STEP 5
Attach lock provided



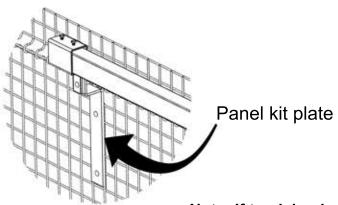


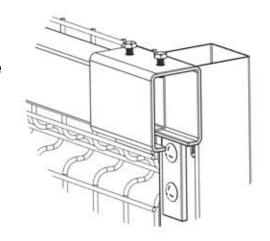
## **Slide Door Installation**

#### STEP 1

Attach track hangers using

- (2) 5/16" x 3 1/2" carriage bolts per hanger
- (4) 1/4" X 1" carriage bolt for panel kit plate



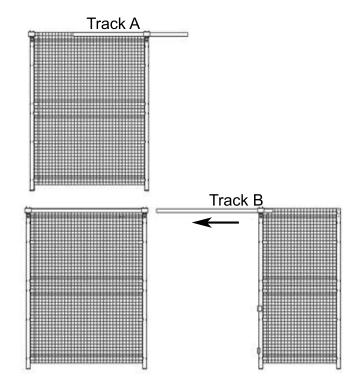


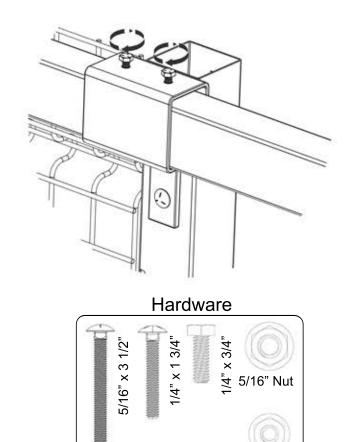
Note: If track lands in the middle of a panel a panel kit plate will be required to secure track

#### STEP 2

#### A. Insert track into track brackets

## B. Secure tracks by tightening hex head on both track brackets





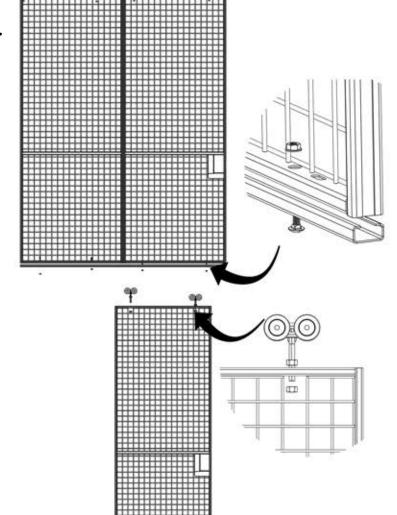
1/4" Nut 8x

## **Slide Door Installation**

#### STEP 3

Use (8) 1/4" x 1 3/4" carriage bolt to attach top and bottom splice bar

Note: Skip step 3 if you have a single panel door



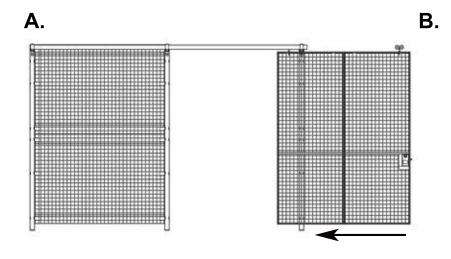
#### STEP 4

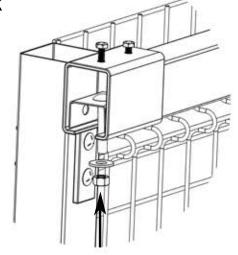
Attach trolleys to the door

#### STEP 5

A. Align door trolleys with track and slide door in. Note: leave door in the center until step B is completed

B. Install door stops on both sides of track





Note: Install door stop after sliding door in

PAGE 9 of 12

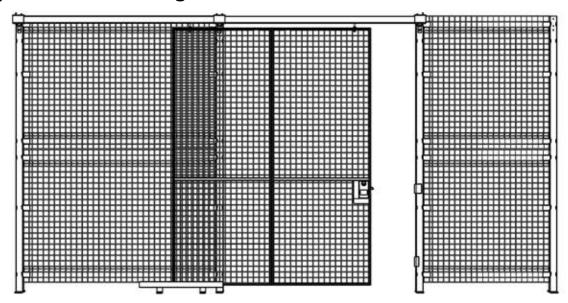
## **Slide Door Installation**

#### STEP 6

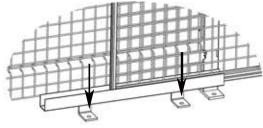
A. Anchor floor guide

B. Install standard lock

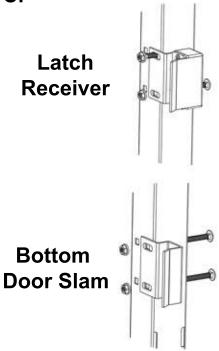
C. Attach latch receiver and bottom door slam using (4) 5/16" x 3" carriage bolt



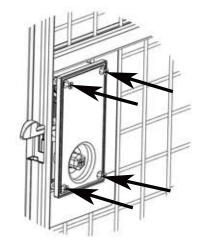


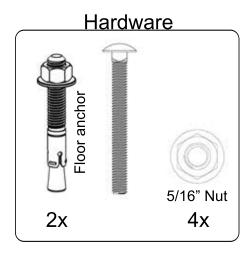


C.



В.

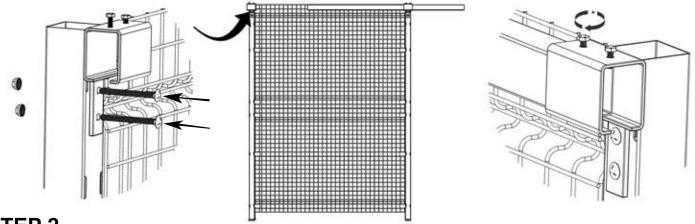




## **Tunnel Door Installation**

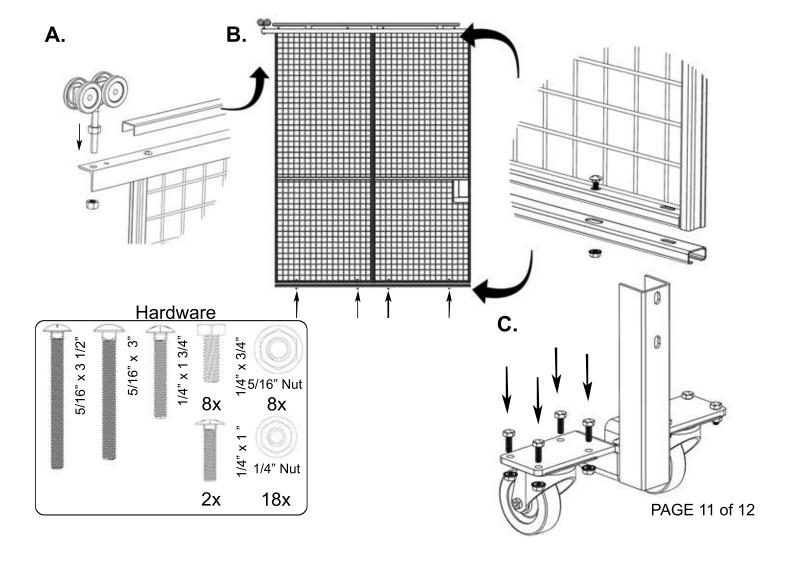
#### STEP 1

- A. Attach track hangers using (2) 5/16" x 3 1/2" carriage bolts per hanger
- B. Slide track into track brackets, resting in the middle of bracket
- C. Tighten screw on top of track bracket to secure track



#### STEP 2

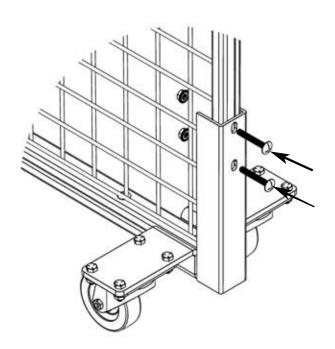
- A. Attach trolley to the splice top bracket
- B. Bolt door panels together using (8) 1/4"x 1 3/4" carriage bolt (For doors wider than 5')
- C. Attach casters to caster plate with (8) 1/4" x 3/4" hex head bolt



## **Tunnel Door Installation**

STEP 3

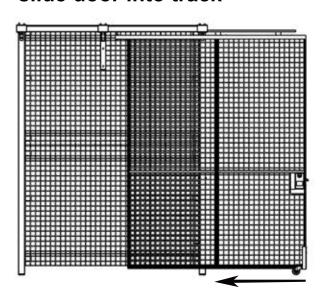
Attach assembly to the door using (2) 1/4" x 1" carriage bolt



STEP 5 Install door stop



Align trolley with track and slide door into track



STEP 6 Repeat step 6 on page 10

